



# GEN.1.1.1 **LEGAL NOTE**

## 1. DISCLAIMER

### 1.1 GENERAL TERMS AND CONDITIONS

All the products manufactured by MTG have been fabricated in accordance with the strictest quality controls to guarantee their optimal operation.

MTG provides a warranty for its products against all manufacturing faults, as set out in the instructions of the “Warranty” section in the general conditions of sale.

It is strictly forbidden for any person not belonging to MTG to distribute all or any part of the material set out in this document unless they are authorized to do so.

All the materials of MTG are subject to ongoing development to adapt them to ever-changing needs. MTG reserves the right to change the content of all its materials in full or in part without notice. MTG will provide the latest versions of all service instructions through its website [mtgcorp.com/manuals](https://mtgcorp.com/manuals).

Please ensure that the material you have is the latest version, as the technical content and procedures can change over time and become obsolete. If this reference guide is not the latest version, please ask your usual contact person at MTG for an updated version.

Any reference to a product, service, process or any other type of information by brand, manufacturer, supplier or others does not imply any approval, endorsement or recommendation by MTG.

Likewise, and unless expressly indicated otherwise, MTG cannot vouch for any extracts, versions or other documents not expressly authorized and checked by MTG that include instructions for use, handling or welding instructions, safety recommendations, reports, guides or any other type of information related to the products marketed by MTG.

### 1.2 LIABILITY OF MTG FOR DAMAGES

To ensure the correct use and handling of the MTG products without risk, please carefully read the corresponding service instructions set out on the MTG website.

MTG will not be held liable for damages, loss, injury or death arising from incorrect use or failure to heed the provisions of this guide. Similarly, MTG will not be held liable for damages caused due to the faulty installation or handling of its products.

MTG likewise declines all liability for recommendations related to the use or handling of MTG products set out in documents not expressly authorized by MTG.

The party responsible for providing the people who will handle the MTG products with the necessary personal protective equipment (PPE) is in all cases the employer or the manager. In this regard, MTG declines all liability for damages caused as a result of handling its products without using the necessary or recommended PPE for this purpose.

### 1.3 HEALTH AND SAFETY

To prevent serious or mortal injury, read this guide carefully and follow all the instructions before starting work with any equipment.

All the operations described in the service instructions must be carried out by qualified persons. Do not operate or work with a machine unless you have read and understood the instructions and warnings.

In the event of doubt, consult your habitual contact at MTG or your habitual Official MTG Dealer.

Any service instructions available through the MTG website are not intended to replace or be used as a replacement for state, federal or local safety regulations. You are responsible for following the applicable regulations in each geographical region and the safety instructions, and for checking their compatibility and abiding by the most restrictive measures.

This document is not intended to replace or be used as a replacement for the safety regulations in force in each zone, region or mine.

Any operation described in this manual must be carried out by qualified personnel.

### 1.4 WELDING

The welding instructions are to be followed for joining bucket parts or other parts not manufactured by MTG. Our instructions are specifically and exclusively for our steels. For other components not manufactured by MTG, follow the instructions of your supplier.

The instructions are general and not exhaustive, given that it is impossible to cover all the situations of risk that could occur. For this reason, in the case of a specific application that could require another type of welding technique, amperage, temperature, etc., request information from your habitual contact at MTG or your habitual Official MTG Dealer who will inform you accordingly, so that we can give you a response as soon as possible.

The MTG warranty is no longer valid when tungsten carbide is applied to the part, including the cogs and in any other element that is prone to wear.

The MTG warranty is no longer valid when both tips and adapters are repaired by welding or hardfacing applied.



## Service Instructions

The latest welding recommendations and assembly /  
disassembly instructions can be found online:

[www.mtgcorp.com/manuals](http://www.mtgcorp.com/manuals)

Please contact Technical Services in case of questions:

[technical.services@mtgcorp.com](mailto:technical.services@mtgcorp.com)



---

### MTG HEADQUARTERS

Carrer d'Àvila, 45  
08005 Barcelona (Spain)  
(+34) 93 741 70 00  
[info@mtgcorp.com](mailto:info@mtgcorp.com)

### MTG NORTH AMERICA

4740 Consulate Plaza Drive  
Houston, TX 77032 (USA)  
+1 (281) 872 1500  
[Info.na@mtgcorp.com](mailto:Info.na@mtgcorp.com)

### MTG AUSTRALIA

16 – 18 Thorpe Close  
Welshpool, WA, 6106 (AUS)  
+61 8 6248 6513  
[Info.au@mtgcorp.com](mailto:Info.au@mtgcorp.com)