



**GEN.2.2.1**  
**SAFETY INSTRUCTIONS**

## 1. SAFETY

The practices described in this manual can be taken as guidelines for operating safely in many conditions and in addition to the safety standards that are current and enforceable in your area or region.

Your safety and the safety of third parties is the result of putting into practice your knowledge of the correct operational procedures.

Attention, when performing the work described in these instructions, always work safely and use the personal protection elements required to minimize or avoid injury.

According to regional, national and mining ordinances, when performing the work described in this document always wear:



**HARD  
HAT**



**SAFETY  
GLASSES**



**EAR  
PROTECTION**



**STEEL TOED  
BOOTS**



**PROTECTION  
GLOVES**

To prevent injury to others, keep personnel present away from the point of operation.

Most accidents involving the operation, maintenance and repair of a product are produced by not following safety rules or basic operations.

Often, an accident can be avoided by being alert and recognizing potentially dangerous situations before an accident occurs. Individuals in charge of the operation, maintenance or repair of a product must have the necessary training, skills and tools required to perform the functions properly and safely. In addition, they must wear appropriate PPE (Personal Protective Equipment) mandatory for their workplace. The safety information presented in this manual is a basic guide to trying to avoid injury or death.

MTG cannot anticipate every possible circumstance that may involve a potential hazard. The warnings that appear in this publication and in the product, therefore, do not cover all possible circumstances. If you use a tool, a procedure, a working method or an operating technique that is not specifically mentioned by MTG, you should check that it is safe for you and for others. Make sure that the product or the machine will not be damaged or insecure due to the operation, lubrication, maintenance or repair procedures that you choose.

If in doubt about the safe and correct method to perform any step of these procedures, do NOT do it. Seek expert help from a qualified person.

To avoid eye injury, always wear safety goggles or a protective mask when using any equipment, hammer or similar tool. When equipment is under pressure or when objects are struck, chips or other debris can be thrown out. Make sure no one gets hurt by the debris that is fired before applying pressure or hitting an object. Wear eye protection that complies with ANSI Z87.1 and OSHA standards. Also wear hearing protection and gloves.

Lifting a heavy object can cause serious or fatal injury. **DO NOT** exceed the maximum rated capacity of lifting and positioning devices: Stay away from the area under a suspended load.



**LIFTING  
LUG**



**HARD  
HAT**



## Service Instructions

The latest welding recommendations and assembly / disassembly instructions can be found online:

[www.mtgcorp.com/manuals](http://www.mtgcorp.com/manuals)

Please contact Technical Services in case of questions:

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